



**Urząd Dozoru Technicznego**  
**Jednostka Notyfikowana UDT-CERT Nr 1433**

**CERTIFICATE OF CONFORMITY**  
**OF THE FACTORY PRODUCTION CONTROL**

**No. 1433-CPR-0180**

In compliance with Regulation (UE) No 305/2011 of the European Parliament  
and of the Council of 9 March 2011 (the Construction Products Regulation or CPR),  
this certificate applies to the construction products:

**Structural metallic products and ancillaries.**

**Steel structural components in execution classes: EXC1, EXC2, EXC3**

**acc. to PN-EN 1090-2:2018-09 IDT EN 1090-2:2018,**

**methods 1, 3a acc. to Annex A**

**to PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011**

placed on the market under the name or trade mark of:

**Kersten Europe Sp. z o. o.**

**ul. Przemysłowa 6**

**97-410 Kleszczów**

and produced in the manufacturing plant:

**Kersten Europe Sp. z o. o.**

**ul. Przemysłowa 6**

**97-410 Kleszczów**

This certificate attests that all provisions concerning the assessment and verification  
of constancy of performance described in Annex ZA of the standard

**PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity  
with the applicable requirements.**

This certificate was first issued on 12.08.2019 and will remain valid as long as neither the harmonised  
standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are  
modified significantly, unless suspended or withdrawn by the notified factory production control  
certification body.

**The scope and conditions for issuing this certificate are set out in the Annex.**



Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk

Warszawa, 12.08.2019

# URZĄD DOZORU TECHNICZNEGO

## ANNEX

### TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0180

Edition II of 24.02.2020

**1) Type of construction products:**

Structural metallic products and ancillaries.

Steel structural components in execution classes: EXC1, EXC2, EXC3 according to PN-EN 1090-2:2018-09, methods 1, 3a according to Annex A to PN-EN 1090-1+A1:2012

**2) Reference technical specifications:**

**PN-EN 1090-1+A1:2012** Execution of steel structures and aluminium structures - Part 1:  
Requirements for conformity assessment of structural components.

**PN-EN 1090-2:2018-09** Execution of steel structures and aluminium structures - Part 2:  
Technical requirements for steel structures.

**3) Parent materials according to the specification:**

Material	Material group according to ISO/TR 15608	Material specifications
Non-alloy structural steels: S235 to S355	1.1 1.2	PN-EN 10025-2, PN-EN 10210-1 PN-EN 10219-1

- 4) Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 72907/JN/2019 of 24.07.2019 on the factory production control certification.
- 5) The certificate becomes invalid if the obligations resulting from the Agreement No. 72907/JN/2019 of 24.07.2019 on the factory production control certification are not met.
- 6) This Annex is issued in relation to the change in the manufacturing conditions of construction products resulting from the addition of welding process 121 to the welding processes used 135 and 141 according to PN-EN ISO 4063: 2011.
- 7) This Annex replaces the Annex, edition I of 12.08.2019, to the certificate of the factory production control No. 1433-CPR-0180.

Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk



# URZĄD DOZORU TECHNICZNEGO

## ANNEX

### TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0180

Edition I of 12.08.2019

**1) Type of construction products:**

Structural metallic products and ancillaries.

Steel structural components in execution classes: EXC1, EXC2, EXC3 according to PN-EN 1090-2:2018-09, methods 1, 3a according to Annex A to PN-EN 1090-1+A1:2012

**2) Reference technical specifications:**

**PN-EN 1090-1+A1:2012** Execution of steel structures and aluminium structures - Part 1:  
Requirements for conformity assessment of structural components.

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Technical requirements for steel structures.

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**5)** The certificate becomes invalid if the obligations resulting from the Agreement No. 72907/JN/2019 of 24.07.2019 on the factory production control certification are not met.

Director of Certification and Conformity  
Assessment Department

Jacek Niemczyk