

Certificate

Qualification of the manufacturer for welding of steel structures complying with DIN 18800-7: 2008-11

Class E

This is to certify that the company Kersten Europe BV

in the plant

NL 5861 AW Wanssum, Piet van Elsstraat 7

has the required personnel and equipment to carry out welding works for manufacturing supporting steel structures in the following fields of application:

Standards/Regulations

DIN 18800-7; DIN 4133

Welding Processes (Reference no. acc. to DIN EN ISO 4063) 121 submerged arc welding with solid wire electrode 131 metal inert gas welding with solid wire electrode

135 metal active gas welding

136 metal active gas welding with flux-cored wire electrode 138 metal active gas welding with metal cored electrode

141 tungsten inert gas welding

Parent Metals

S235, S275, S355 according to DIN EN 10025 and list of building rules Stainless steels according to approval notification Z-30.3-6 DIBt

Extensions/Restrictions

none

Responsible welding coordinator

(Surname, Name, Date of birth, Qualification)

Rob Voesten, born 21. Oct. 1972,

IWTr

Substitute

(Surname, Name, Date of birth, Qualification)

not applicable

Remarks

In support of the welding coordinator are nominated:

Sjek Wilmsen, born 26 Oct, 1969, IWS

Scope of validity

from 27.04.2019 to 26.04.2022

Number of certificate

2019 720 6511/E

Issued on

13.05.2019

Berg/Bub

General requirements see reverse

IV Hannov

GSI - Gesellschaft für Schweißtechnik

International mbH Branch SKV Hannover

Dipl.-Ing. Schnoy