



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2015.0432.006

DVS ZERT GmbH hereby certifies that the welding company

**Kersten GmbH  
Hardstraße 8  
78256 Steißlingen  
Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1  
in the type of activity P, S**

in the range indicated in the annex.

validity: 2024-03-07 until 2027-03-01

Düsseldorf, 2024-03-07  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHRLER

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2015.0432.006

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23.1 22 23.1	t = 2 - 8 mm t ≥ 3 mm t ≥ 3 mm	BW BW FW
141	23.1 23.1	t = 2 - 8 mm t ≥ 3 mm	BW FW

### Area of Application:

- new construction of assemblies and components for railway vehicles  
Assemblies: components for steel construction and rail vehicles, bent parts, agricultural machinery
- except design
- except purchasing of welded parts

### Responsible welding coordinator(s):

Dipl.-Ing. (FH) Elmar Rohrer, IWE [external]

born: 1957-03-22

### 1st deputy(ies) of the responsible welding coordinator(s):

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### Others deputies:

Matthias Dragunsky, IWS

born: 1977-03-08

### Remarks:

### Register no.:

DVSZERT/15085/CL1/432/15/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.