

# PROFILE BENDING CAPACITIES

*From S to XXL*

## Cold bending

- Tube  $\text{Ø}13.5 \times 2.35 \text{ mm}$  to  $\text{Ø}610 \times 25 \text{ mm}$
- SHS  $15 \times 2 \text{ mm}$  to  $400 \times 25 \text{ mm}$
- HEA100 to HEA1000 over Y-axis
- HEB800 over X-axis

## Hot (induction) bending

- Up to tube  $\text{Ø}1,016 \times 25 \text{ mm}$
- Up to SHS  $500 \times 25 \text{ mm}$
- Also possible for other profiles such as HEA, IPE, UPE, etc.
- Max. bending radius: unlimited

## In-house services

- Co-engineering
- 3D contour robot cutting
- Welding
- Construction and assembly



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